

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>UKAS CALIBRATION</p> <p>0610</p> <p>Accredited to ISO/IEC 17025:2017</p>	<p>James H Heal & Co Ltd</p> <p>Issue No: 033 Issue date: 19 May 2020</p>	
	<p>Richmond Works Lake View Halifax West Yorkshire HX3 6EP</p>	<p>Contact: Mr Peter Brown Tel: +44 (0)1422 366355 Fax: +44 (0)1422 352440 E-Mail: peter.brown@james-heal.co.uk Website: www.james-heal.co.uk</p>
<p>Calibration performed by the Organisations at the locations specified below</p>		

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details	Activity	Location code
<p>Address Richmond Works Lake View Halifax West Yorkshire HX3 6EP</p> <p>Local contact Mr Peter Brown</p>	<p>Force Textile</p>	P

Site activities performed away from the locations listed above:

Location details	Activity	Location code
<p>Customers' sites or premises Mr Peter Brown</p> <p>The customer's sites or premises must be suitable for the nature of the particular calibrations undertaken and will be subject of contract review arrangements between the laboratory and the customer</p>	<p>Force Textile</p>	S



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DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ($k=2$)	Remarks	Location Code
TEXTILE TESTING MACHINES			Unless otherwise indicated. Physical measurement of mass, time, temperature, pressure and linear dimensions in accordance with multiple industry standards, manufacturers specifications and customer requirements.	P & S
Martindale abrasion machines				
Mass	100 g to 3000 g	0.28 g		
Linear	0.5 mm to 150 mm	0.20 mm		
Speed	20 rpm to 99 rpm	0.10 rpm		
Tumble Dryers				
Temperature	10 °C to 80 °C	0.90 °C		
Timer	1 s to 600 s	0.50 s		
Linear	550 mm to 1000 mm	2.0 mm		
Speed	40 rpm to 100 rpm	0.10 rpm		
Reference Washing Machines (including Wascator)				
Temperature	25 °C to 90 °C	0.90 °C		
Linear	50 mm to 200 mm	1.0 mm		
Timer	1 s to 120 s	0.50 s		
Mass	1 kg to 20 kg	0.12 kg		
Speed	At 52 rpm and 500 rpm	0.10 rpm		
Gyrowash and Washwheels				
Linear	50 mm to 220 mm	0.50 mm		
Temperature	10 °C to 95 °C	0.90 °C		
Timer (specific value)	1 to 300 s	0.50 s		
Speed (specific value)	38 rpm to 42 rpm	0.25 rpm		
Capacity	500 ml to 600 ml 1100 ml to 1300 ml	8.0 ml 16 ml		
Pilling Testers (random)				
Linear	5 mm to 160 mm	0.20 mm		
Speed (specific value)	1200 rpm	0.50 rpm		
Time	1 s to 300 s	0.50 s		



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ($k=2$)	Remarks	Location Code
TEXTILE TESTING MACHINES (cont'd)				P & S
Pilling Testers (Box & Drum)				
Linear	5 mm to 320 mm	0.85 mm		
Speed	30 rpm to 60 rpm	0.10 rpm		
Sample cutters				
Diameter of cut sample	20 mm to 150 mm	0.30 mm		
Burst Strength Testers				
Linear	0 mm to 120 mm	0.050 mm		
Time	1 s to 60 s	0.50 s		
Pressure	0 kPa to 1500 kPa	2.0 kPa		
Vertical Frame Textile Flammability Testers				
Linear	1 mm to 700 mm	0.18 mm		
Angle	0° to 90°	0.60 °		
Time	1 s to 90 s	0.50 s		
Crockmeters				
Force	1 N to 11 N	0.033 N		
Linear	5 mm to 110 mm (stroke) 5 mm to 20 mm (peg diameter)	0.20 mm 0.050 mm		
Speed	10 cpm to 60 cpm	0.17 cpm		
Perspirometer				
Mass	100 g to 5100 g	0.35 g		



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ($k=2$)	Remarks	Location Code
UNIVERSAL TESTING MACHINES				P & S
Verification and calibration of the force measuring system by force proving instruments in Tension and compression	10 N to 10 kN for Class 0.5, 1, 2 and 3 machines to BS EN ISO 7500-1:2015	0.22 %		
Tautex crimp testing machines				
Mass (check weight supplied with machine)	5 g to 250 g	0.28 g		
Linear	5 mm to 1500 mm	0.50 mm		
Load (indication in mass)	5 g to 250 g	0.70 g		
END				



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Appendix - Calibration and Measurement Capabilities

Introduction

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

Calibration and Measurement Capabilities (CMCs)

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest uncertainty of measurement that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors. The CIPM-ILAC definition of the CMC is as follows:

A CMC is a calibration and measurement capability available to customers under normal conditions:

- (a) as published in the BIPM key comparison database (KCDB) of the CIPM MRA; or
- (b) as described in the laboratory's scope of accreditation granted by a signatory to the ILAC Arrangement.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The CMC is calculated according to the procedures given in M3003 and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of $k = 2$. An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published CMC in certificates issued under its accreditation.

The CMC may be described using various methods in the Schedule of Accreditation:

As a single value that is valid throughout the range.

As an explicit function of the measurand or of a parameter (see below).

As a range of values. The range is stated such that the customer can make a reasonable estimate of the likely uncertainty at any point within the range.

As a matrix or table where the CMCs depend on the values of the measurand and a further quantity.

In graphical form, providing there is sufficient resolution on each axis to obtain at least two significant figures for the CMC.

Expression of CMCs - symbols and units

In general, only units of the SI and those units recognised for use with the SI are used to express the values of quantities and of the associated CMCs. Nevertheless, other commonly used units may be used where considered appropriate for the intended audience. For example, the term "ppm" (part per million) is frequently used by manufacturers of test and measurement equipment to specify the performance of their products. Terms like this may be used in Schedules of Accreditation where they are in common use and understood by the users of such equipment, providing their use does not introduce any ambiguity in the capability that is being described.

When the CMC is expressed as an explicit function of the measurand or of a parameter, this often comprises a relative term (e.g., percentage) and an absolute term, i.e. one expressed in the same units as those of the measurand. This form of expression is used to describe the capability that can be achieved over a range of values. Some examples are shown below. It should be noted that these expressions are *not* mathematical formulae but are instead written in a commonly used shorthand for expressing uncertainties - therefore, for purposes of clarity, an indication of how they are to be interpreted is also provided below.

DC voltage, 100 mV to 1 V: 0.0025 % + 5.0 μ V

Over the range 100 mV to 1 V, the CMC is 0.0025 %·V + 5.0 μ V, where V is the measured voltage.

Hydraulic pressure, 0.5 MPa to 140 MPa: 0.0036 % + 0.12 ppm/MPa + 4.0 Pa

Over the range 0.5 MPa to 140 MPa, the CMC is 0.0036 %· p + (0.12 · 10⁻⁶· p · 10⁶) + 4.0 Pa, where p is the measured pressure in Pa.

It should be noted that the percentage symbol (%) simply represents the number 0.01. In cases where the CMC is stated only as a percentage, this is to be interpreted as meaning percentage of the measured value or indication.

Thus, for example, a CMC of 1.5 % means 1.5 · 0.01 · i , where i is the instrument indication.